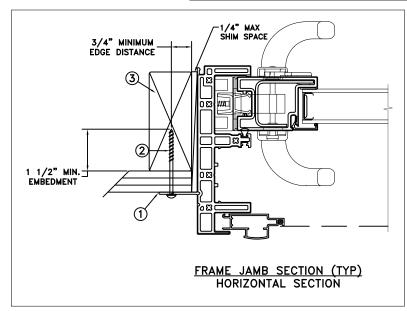


NAILFIN/SCREW-WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

RECORD No.:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.18mm annealed - 12.7mm airspace - 3.18mm annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

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	APPROVED BY: J.GOOSSEN	Auraline		

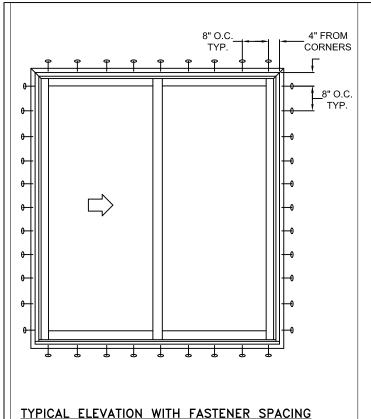
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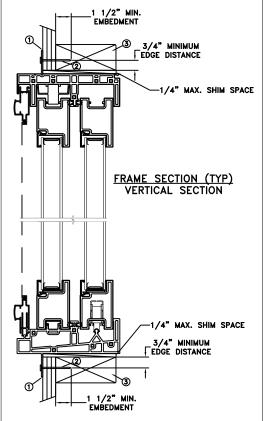
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

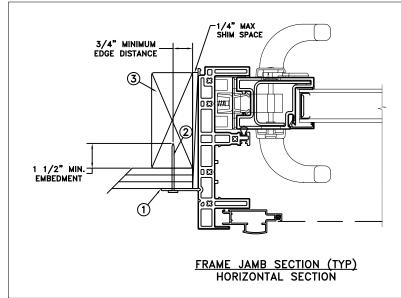
Composite Sliding Patio Door 2-Panel XO

D015619 REPORT No. M7464.01-301-47-R0 CAD DWG. No.:





NAILFIN/NAIL-WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 6d x 2" fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.

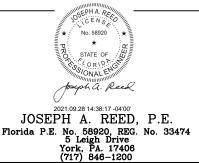
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- At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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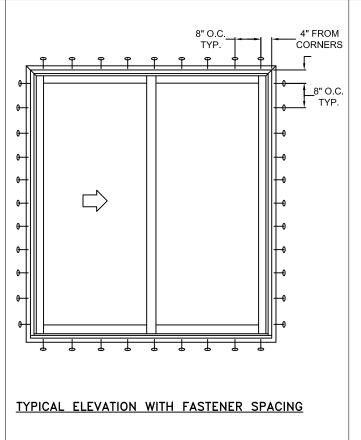


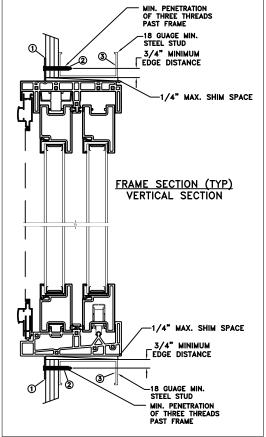
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DRAWN BY: M.HAM	SCALE:	NTS
CHECKED BY: D.VEZO	TITLE:	
APPROVED BY: J.GOOSSEN		Aura

RECORD No.: D015619 TELEWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936

aline Composite Sliding Patio Door 2-Panel XO

REPORT No. M7464.01-301-47-R0 CAD DWG. No.:





INSTALLATION 3/4" MINIMUM EDGE DISTANCE ION EADS 2

FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

NAILFIN/SCREW-STEEL

MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- 4. Use structural or composite shims where required.

18 GUAGE MIN

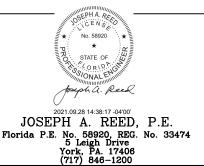
MIN. PENETRATION OF THREE THREADS PAST FRAME

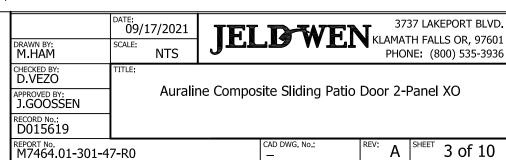
STEEL STUD

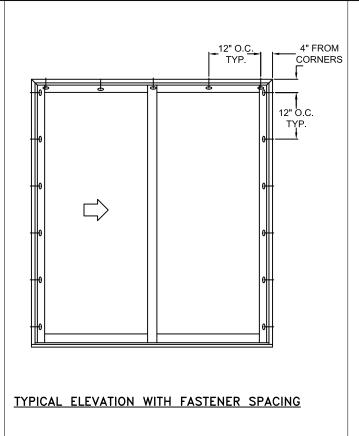
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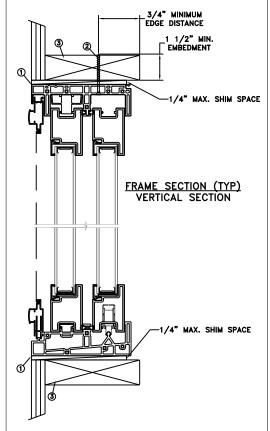
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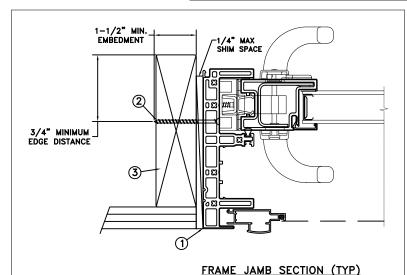
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THROUGH FRAME/SCREW

WOOD INSTALLATION

HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- Use structural or composite shims where required.

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This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

Ö9/17/2021 DRAWN BY: SCALE: CHECKED BY: TITLE: APPROVED BY: J GOOSSEN RECORD No.: D015619

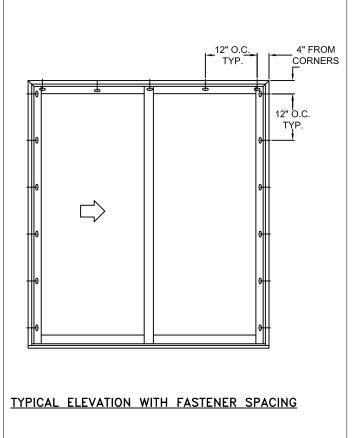
TELEWEN KLAMATH FALLS OR, 97601

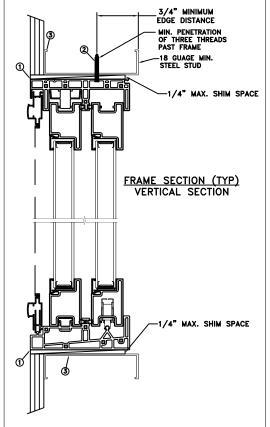
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

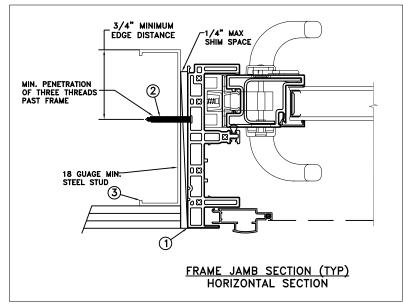
Auraline Composite Sliding Patio Door 2-Panel XO

REPORT No. M7464.01-301-47-R0 CAD DWG. No.:





THROUGH FRAME/SCREW STEEL INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72 x	80	+50/-55	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

REPORT No.

M7464.01-301-47-R0

- The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- 4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:
09/17/2021

DRAWN BY:
M.HAM
SCALE:
NTS

TITLE:
D.VEZO
APPROVED BY:
J.GOOSSEN
RECORD No.:
D015619

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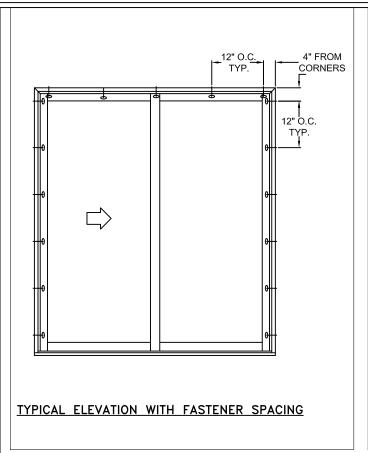
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Auraline Composite

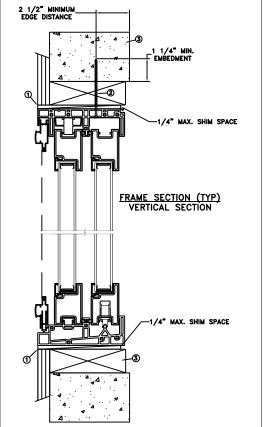
JELEWEN 3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE; (800) 535-3936

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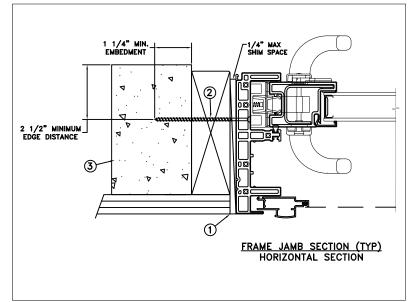
Auraline Composite Sliding Patio Door 2-Panel XO

CAD DWG, No.: REV: A SHEET 5 of 10









MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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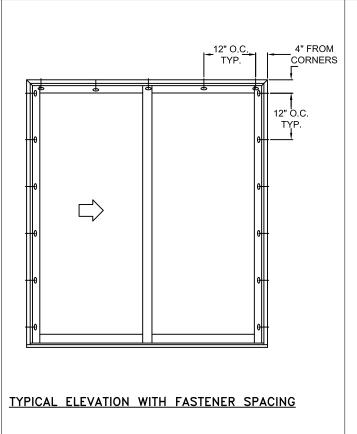
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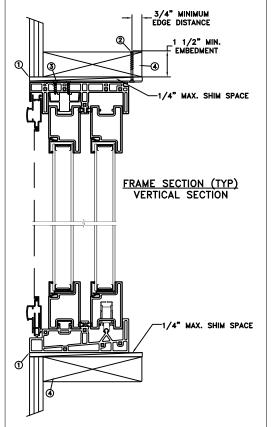
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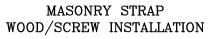
3737 LAKEPORT BLVD. PHONE: (800) 535-3936

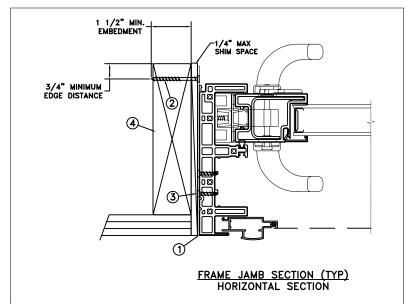
Auraline Composite Sliding Patio Door 2-Panel XO

REPORT No. M7464.01-301-47-R0 CAD DWG. No.:









	MAXIMUM FRAME	DP	IMPACT
	72 x 80	+50/-55	NO
- 1		· · · · · · · · · · · · · · · · · · ·	

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum
 of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

D015619

REPORT No. M7464.01-301-47-R0

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- Use structural or composite shims where required.
- 5. Masonry strap specifications: 20 Ga. galvanized steel, .096" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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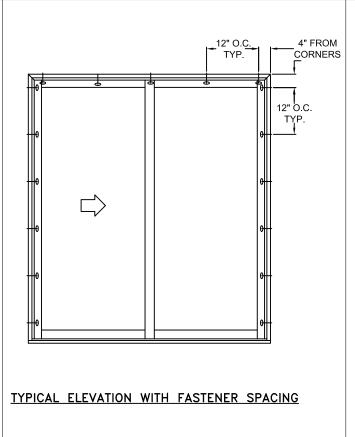
JOSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 846-1200

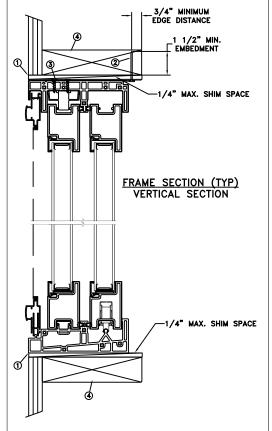
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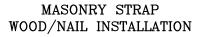
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

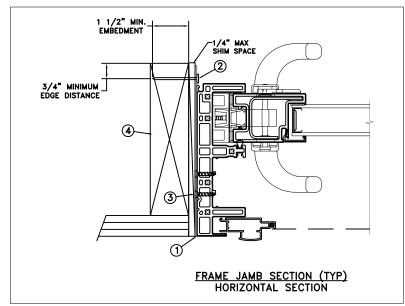
Auraline Composite Sliding Patio Door 2-Panel XO

CAD DWG, No.: REV: A SHEET 7 of 10









1			
	MAXIMUM FRAME	DP	IMPACT
	72 x 80	+50/-55	NO
- 1			

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
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 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- 4. Use structural or composite shims where required.
- 5. Masonry strap specifications: 20 Ga. galvanized steel, .096" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

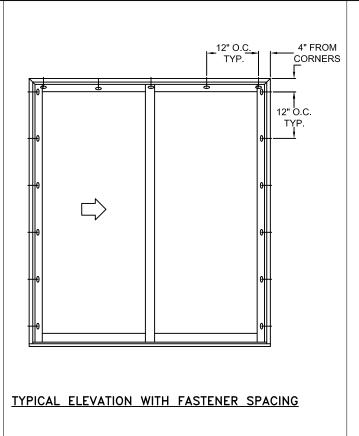
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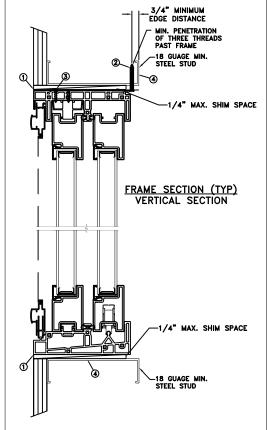
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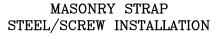


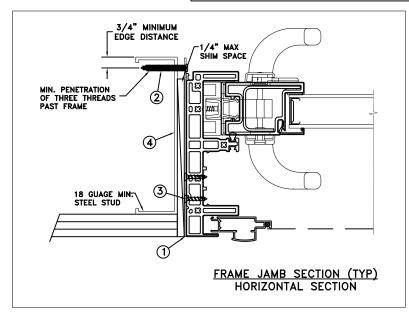
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Florida P.E. No. 58920, REG. No. 33474
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York, PA. 17406
(717) 846-1200

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APPROVED BY: J.GOOSSEN		Auralir	Auraline Composite Sliding Patio Door 2					2-Panel XO		
RECORD No.: D015619										
REPORT No. M7464.01-301-4	7-R0			CAD DWG, No.:	REV:	Α	SHEET	8 of	10	









MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO
	· · · · · · · · · · · · · · · · · · ·	

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

RECORD No.

D015619

REPORT No. M7464.01-301-47-R0

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- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.18mm annealed 12.7mm airspace 3.18mm annealed glass.
- Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .096" min. thickness x 1.5" min. width.

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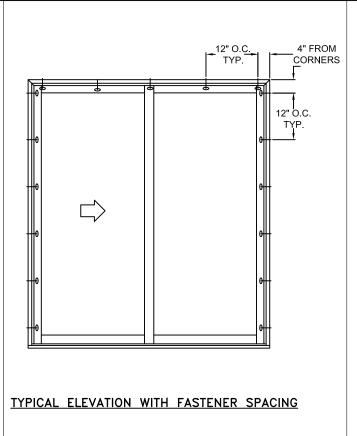
JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

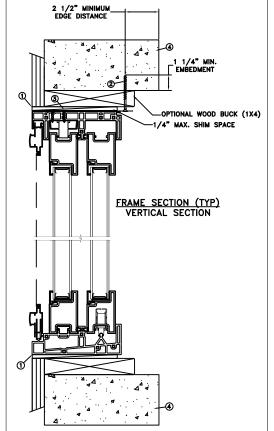
	DATE: 09/17/2021
DRAWN BY: M.HAM	SCALE: NTS
CHECKED BY: D.VEZO	TITLE:
APPROVED BY: J.GOOSSEN	— Aurali

IELEWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936

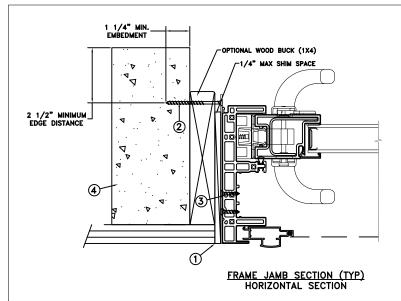
ine Composite Sliding Patio Door 2-Panel XO

CAD DWG. No.:









MAXIMUM FRAME	DP	IMPACT
72 x 80	+50/-55	NO

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 1 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.

SCALE:

- 3. At minimum, glazing shall be 3.18mm annealed - 12.7mm airspace - 3.18mm annealed glass.
- 4. Use structural or composite shims where required.

09/17/2021

NTS

Masonry strap specifications: 20 Ga. galvanized steel, .096" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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Auraline Composite Sliding Patio Door 2-Panel XO

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